

IN THE SPECIFICATION

Please amend the paragraph at page 8, lines 1-5, as follows:

At first, the transfer belt 165 is divided into N blocks perpendicularly to the travel direction. As shown in Fig. 3, the drive transfer belt roller 1641 is driven for N blocks by a measuring instrument from N reference marks (marks) M on the transfer belt, at the same drive speed as that of when the belt roller is mounted on a machine.